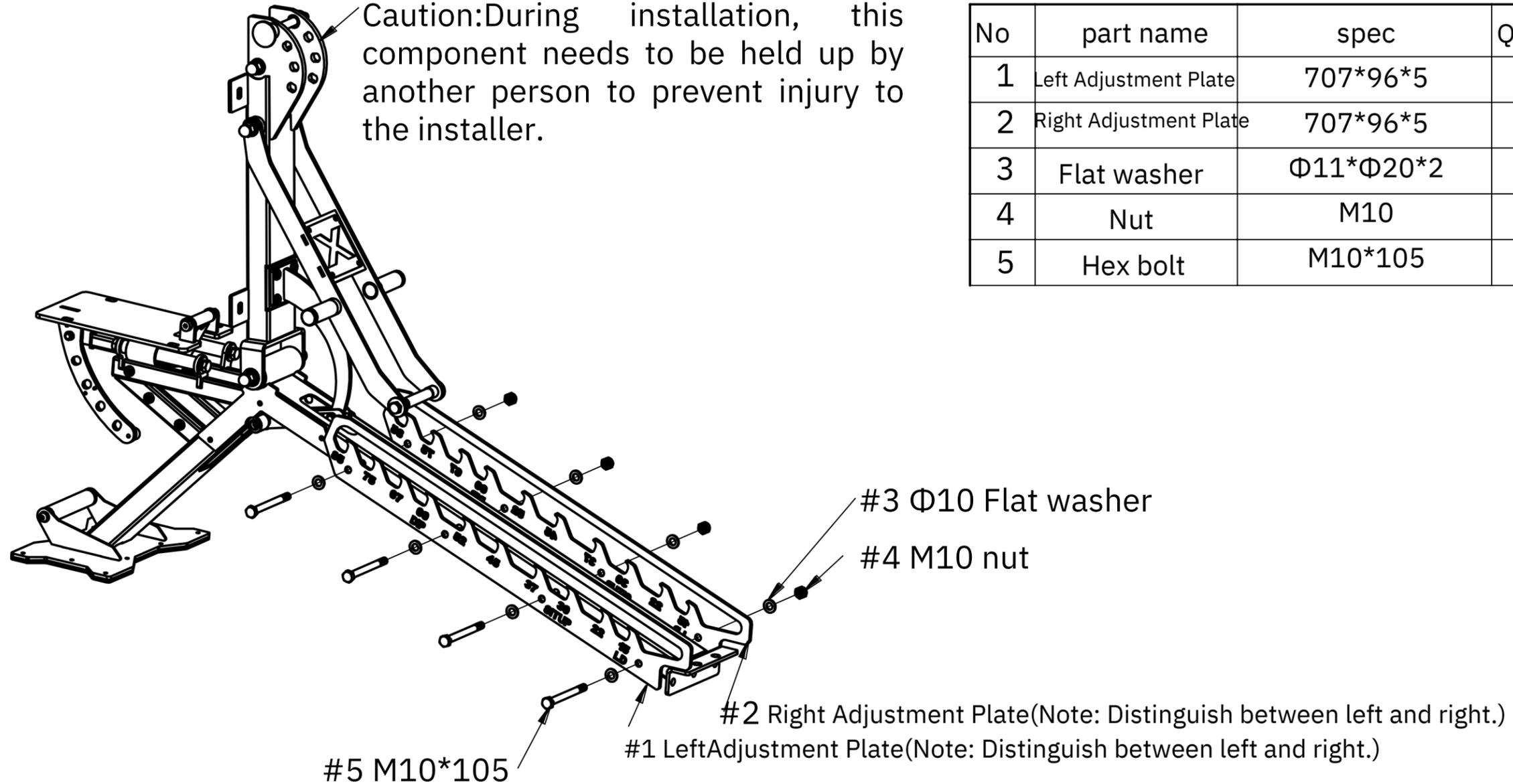


# STEP 1

Caution: During installation, this component needs to be held up by another person to prevent injury to the installer.

No	part name	spec	Qty
1	Left Adjustment Plate	707*96*5	1
2	Right Adjustment Plate	707*96*5	1
3	Flat washer	Φ11*Φ20*2	8
4	Nut	M10	4
5	Hex bolt	M10*105	4



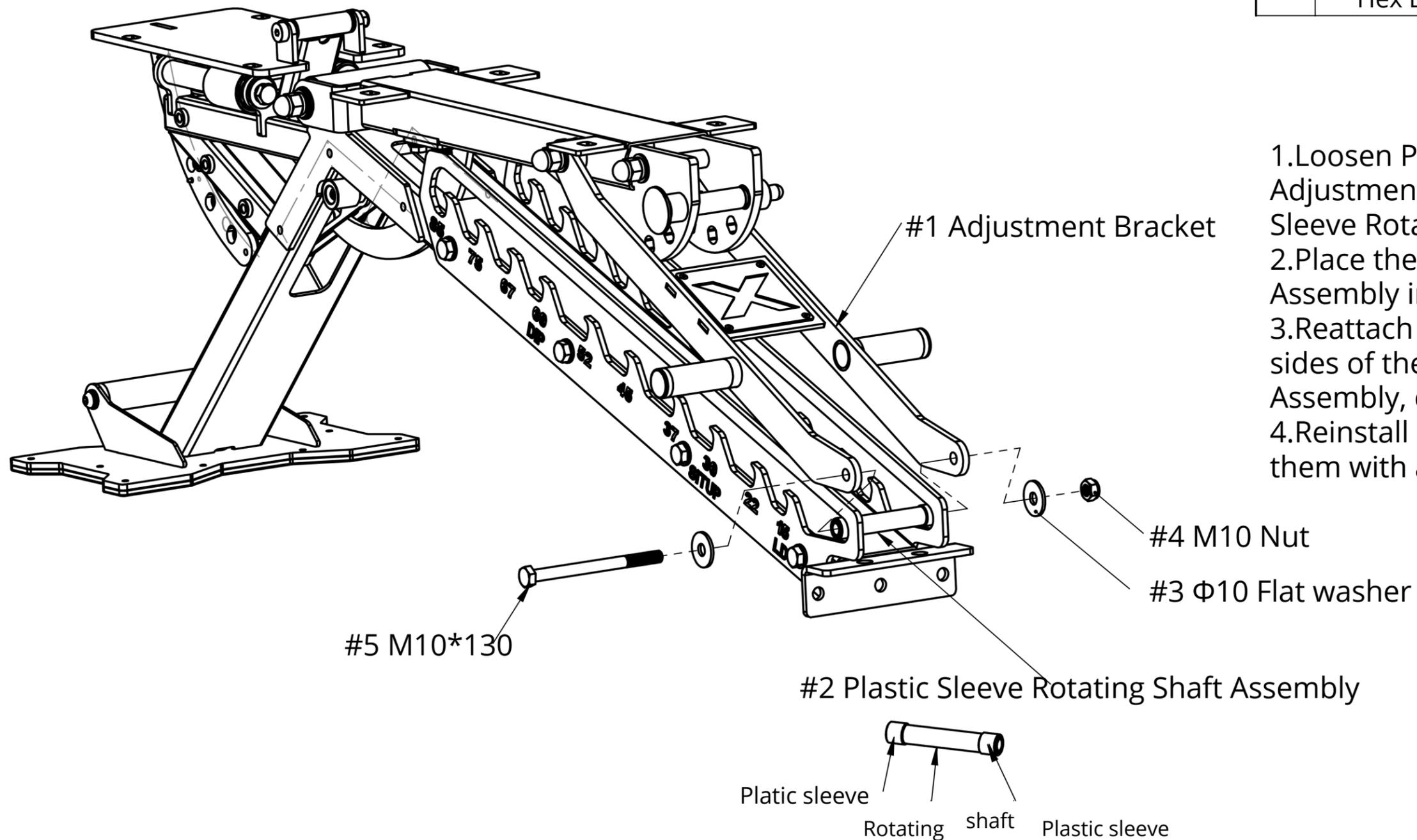
The correct orientation is when the numbers on the component face the user.

1. Open the standard parts from Step 1, install Parts #1 and #2 at the positions indicated in the diagram, and tighten them firmly.

# STEP 1.2

Plastic Sleeve Rotating Shaft Assembly

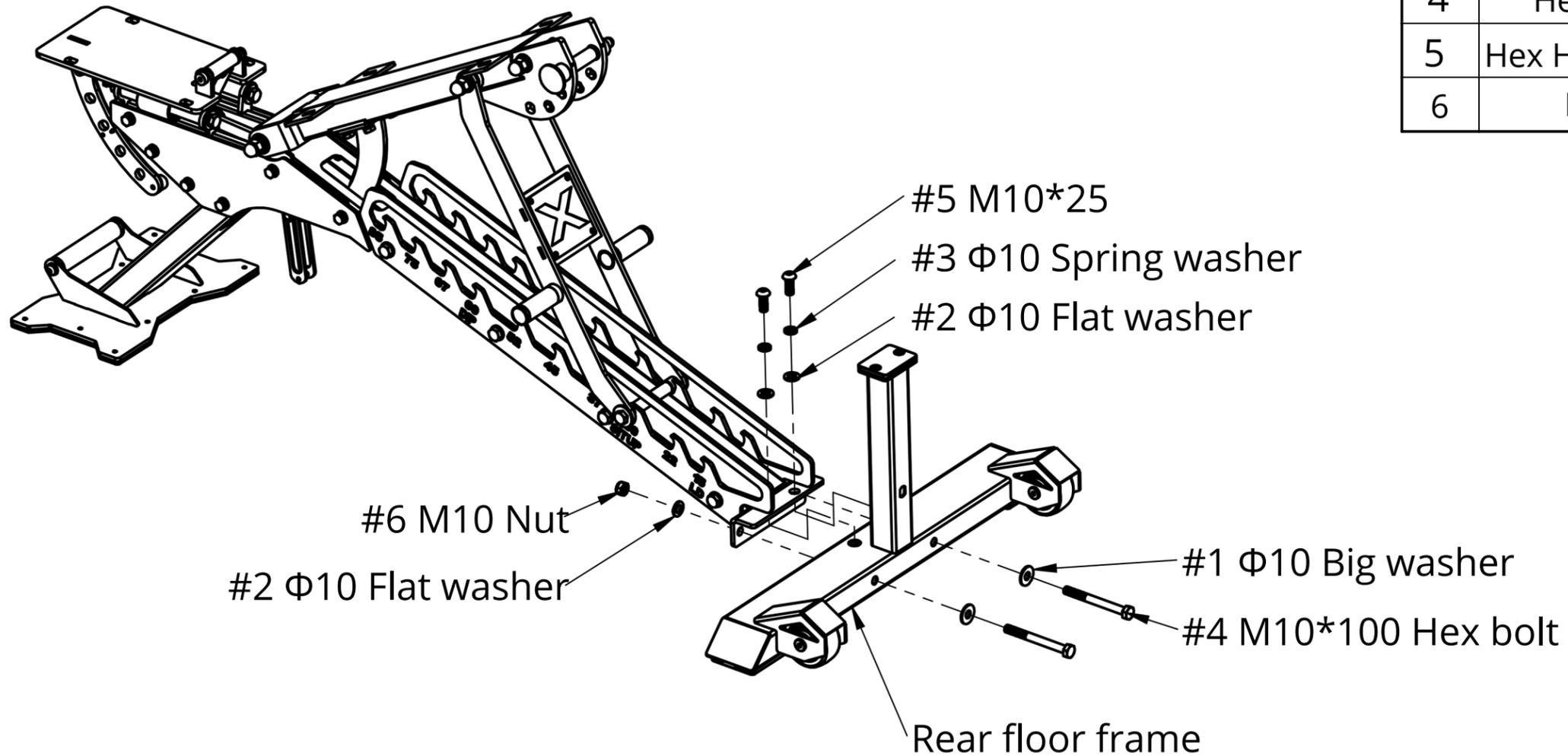
No	Part name	spec	Qty
1	Adjustment Bracket		1
2		$\Phi 16 * \Phi 10 * 101.50$	1
3	Flat washer	$\Phi 10.5 * \Phi 30 * 2.5$	2
4	Nut	M10	1
5	Hex Bolt	M10*130	1



1. Loosen Parts #3, #4, and #5 on the #1 Adjustment Bracket, then remove the #2 Plastic Sleeve Rotating Shaft Assembly.;
2. Place the #2 Plastic Sleeve Rotating Shaft Assembly into the position shown in the diagram;
3. Reattach the #1 Adjustment Bracket to both sides of the #2 Plastic Sleeve Rotating Shaft Assembly, ensuring the holes are aligned.
4. Reinstall Parts #3, #4, and #5, and tighten them with a tool.

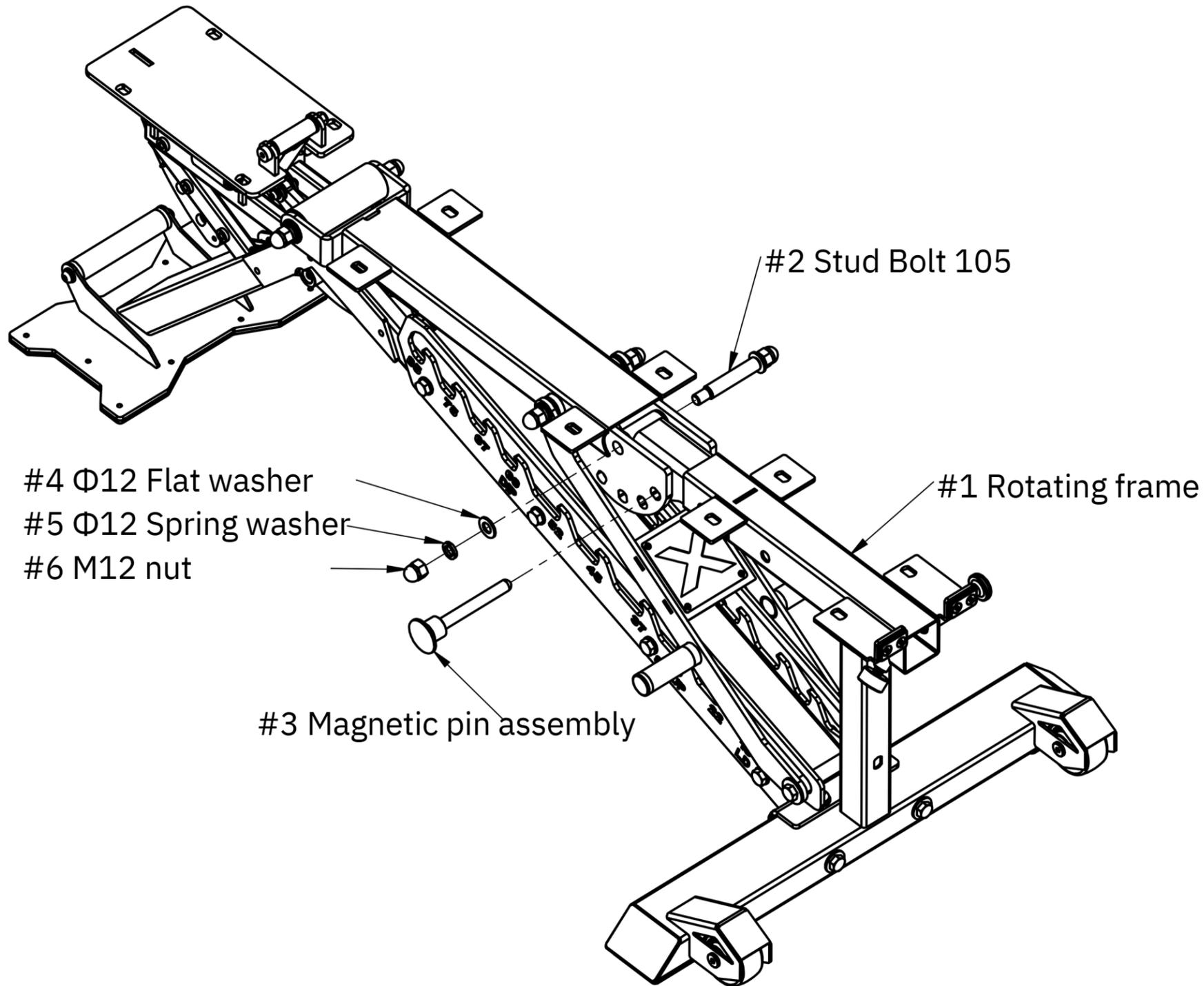
# STEP 2

No.	Part name	Spec	Qty	
1	Big washer	$\Phi 10.6 * \Phi 26 * 2$	2	
2	Flat washer	$\Phi 11 * \Phi 20 * 2$	4	
3	Spring washer	$\Phi 10$	2	
4	Hex bolt	M10*100	2	
5	Hex Head Bolt	M10*25	2	
6	Nut	M10	2	



1. Adjust the angle of the main frame to 30 degrees.
2. Take out the standard parts from Step 2, assemble them with the main frame as shown in the diagram, and fasten the standard parts with a tool.

# STEP 2.2



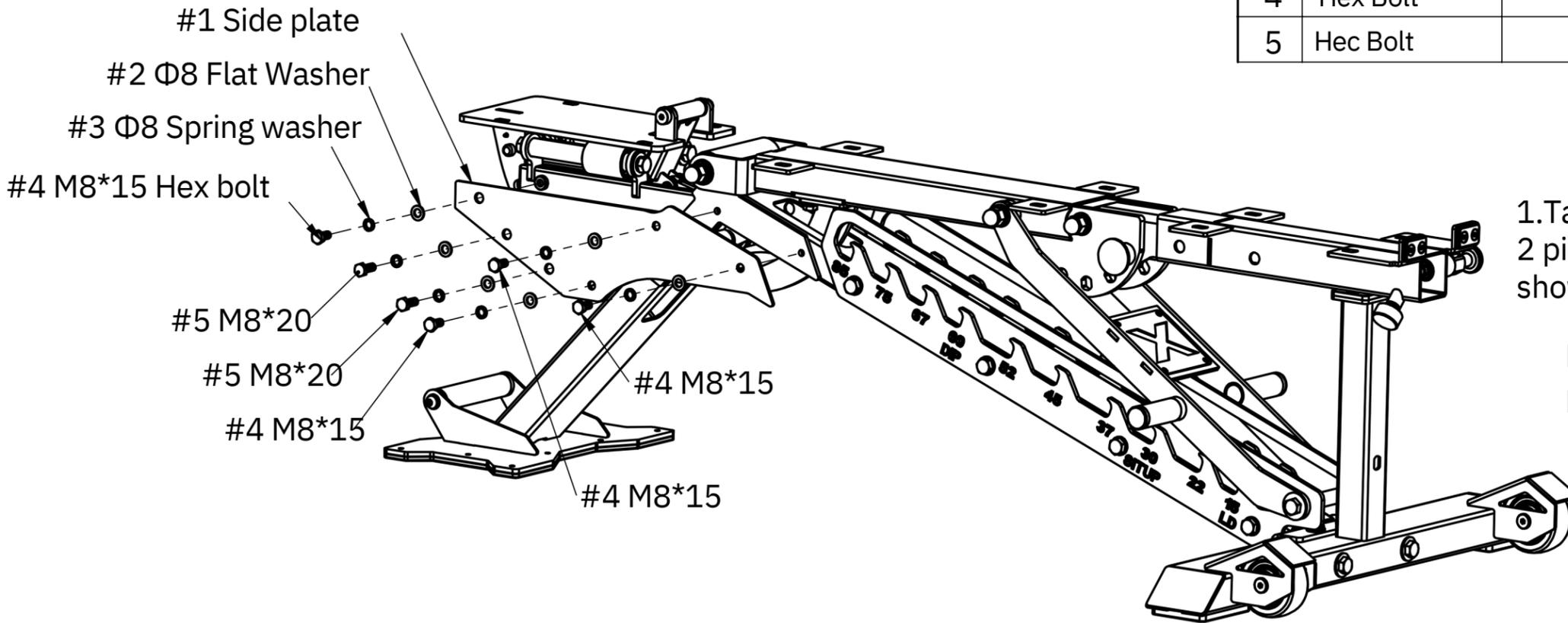
No	Part name	spec	Qty	
1	Rotating frame		1	
2	Stud Bolt 105	Φ15*105*M12	1	
3	Magnetic pin assembly	Φ12.7*128	1	
4	Flat washer	Φ13.5*Φ24*2.5	2	
5	Spring washer	Φ12	2	
6	Nut	M12	2	

1. Loosen the #6 nut at the position shown in the diagram, and remove the #2 Stud Bolt 105 from the other side.
2. Take out the #1 Rotating frame from the box, and install it at the position shown in the diagram, ensuring the holes are aligned.
3. Insert the #2 Stud Bolt 105 into the holes, and reattach #4, #5, and #6. Note that the standard parts must be tightened so that the #1 component does not wobble left and right and can rotate freely.
4. Insert the #3 Magnetic Latch Assembly.

# STEP 3

Step 3

No	part name	spec	Qty
1	Side Plate	424*117*3	2
2	Flat washer	Φ9*Φ16*1.6	12
3	Spring Washer	Φ8	12
4	Hex Bolt	M8*15	8
5	Hex Bolt	M8*20	4



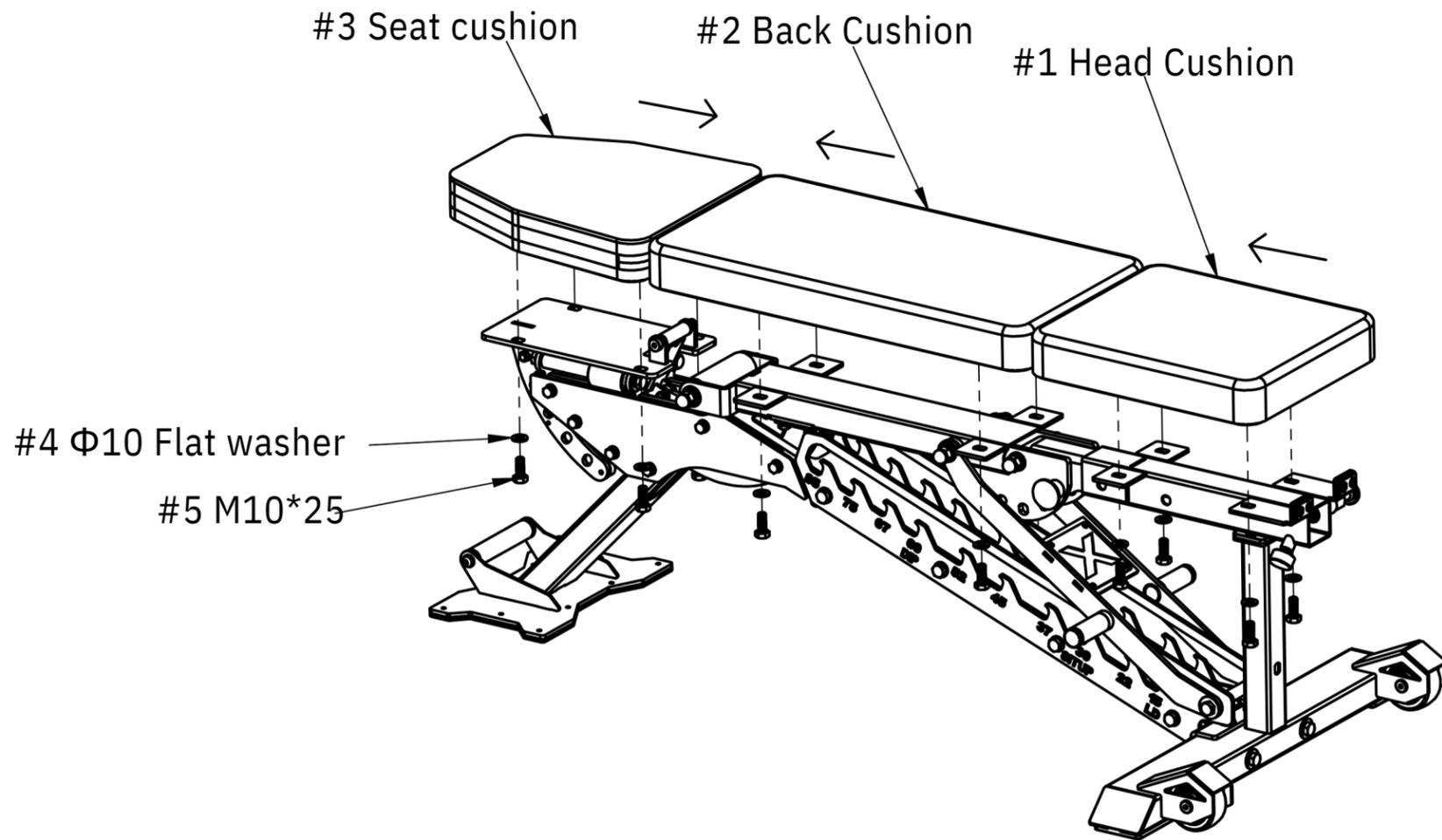
1. Take out the standard parts from Step 3, and install the 2 pieces of #1 Side Plate on the left and right sides as shown in the diagram.

Note: There are 2 positions on each side where #5 M8\*20 Hex bolt are used.

# STEP 4

## STEP 4

No	part name	spec	Qty	
1	Head Cushion	355*300*60	1	
2	Back Cushion	590*300*60	1	
3	Seat cushion	345*305*60	1	
4	Flat washer	Φ11*Φ20*2	12	
5	Hex Bolt	M10*25	12	



11. Take out the three types of cushions: the head cushion, back cushion, and seat cushion. Then, take out the standard parts from Step 2 and assemble the cushions according to the diagram. Note that adjustments must be made to ensure no gaps. Align the cushions with each other in the direction of the arrows before tightening the bolts.